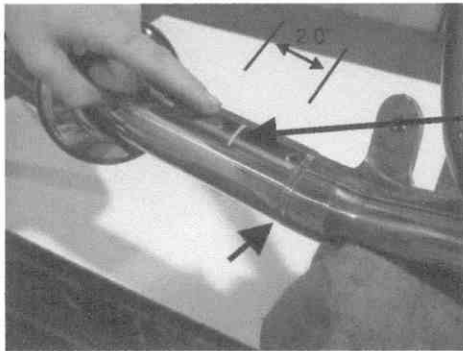


**READ
FIRST**

**2003 - 2009 Suzuki SV 650
Standard Mount Slip-On
Mounting Instruction & Packing List**

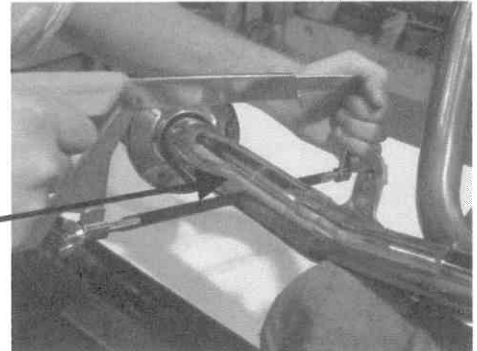
INSTALLATION INSTRUCTIONS

- * REMOVE THE STOCK EXHAUST SYSTEM. (SAVE ALL NUTS, BOLTS AND WASHERS, YOU MAY NEED THEM LATER) (DO NOT REMOVE STOCK REAR CYLINDER HEAD PIPE-UNCLAMP AT STOCK CLAMP)
- * REMOVE FRONT HEAD PIPE FIRST. LOOSEN FRONT EXHAUST CLAMP, TAKE OUT HEADER BOLTS, PULL HEAD PIPE FORWARD AND OUT.
- * SAVE THE STOCK FRONT EXHAUST GASKET, MOST LIKELY IT STAYED IN THE HEAD.
- * TAKE OUT REAR STOCK MUFFLER MOUNTING BOLT OUT OF RIGHT REAR PASSENGER FOOT PEG.
- * TAKE OUT LOWER STOCK EXHAUST MOUNTING BOLTS UNDER THE MOTOR.
- * LOOSEN REAR CLAMP, DROP THE SYSTEM DOWN AND OUT FROM UNDER THE MOTORCYCLE.
- * CUT THE STOCK MUFFLER OFF THE HEADER ASSEMBLY. SEE PHOTOS BELOW.



CUTTING INSTRUCTION. YOU MUST REMOVE THE EXHAUST SYSTEM FROM THE MOTORCYCLE TO COMPLETE THIS TASK. MARK & CUT TWO (2.0") INCHES FROM CENTER OF WELD.

CUT WITH A GOOD HACK SAW, USE NEW BLADE. CUT STRAIGHT AS POSSIBLE. DO NOT GET IN A HURRY, TAKE YOUR TIME. YOU ONLY GET ONE CHANCE TO CUT.



- * REINSTALL THE STOCK HEADER ASSEMBLY. INSTALL THE SLIP-ON TUBE, SLIDE SILENCER ONTO END OF SLIP-ON TUBE. ROTATE TUBE TO GET THE PROPER ALIGNMENT. ATTACH SPRINGS FROM SILENCER TO SLIP-ON TUBE. INSTALL RUBBER PAD INSIDE HANGER STRAP. WRAP HANGER STRAP AROUND SILENCER AND ATTACH TO THE I N S I D E OF THE STOCK RIGHT REAR PASSENGER FOOT PEG. TIGHTEN CLAMP ON SLIP-ON TUBE.

PACKING LIST

QTY.	ITEM	PART NUMBER
1	STAINLESS S/O TUBE	(SO-SUSV650-03STSR)
1	CLAMP	(BC-67)
1	M/A(POL. RT. 2 1/8"INLET S/T)(MA-44PO15-2I25SRT-S)	
2	SHORT SPRINGS	(SG-63)
1	HANGER STRAP	(X-65B)
1	HANGER STRAP PAD	(X-65P)

Standard Mount

